

Please amend the specification as follows:

Page 15, the paragraph at line 6:

Next, the sheet bundle 21 is bent in two along the first bend line (A-A line) so that the pleated component 4 on the one side 24 will overlap with the pleated component 4 on the other side ~~24~~ 25 (first bending step).

Page 15 the paragraph at line 23 to page 16, line 7:

Next, in the first, second, and third embodiment, as shown in Figs. 4(b), 5(b), and 6(b), respectively, the sheet bundle 21 is bent in two so that the pleated components 4 overlap with each other along the second bend line (B-B line) that passes at a right angle through the center of the first bend line (A-A line) (second bending step). ~~This bend~~ Thus bending the sheet bundle 21 in two-steps, i.e. in the first bending step and in the second bending step, yields the cleaning component 2. The first bend line (A-A line) corresponds to the bent component 7 9, while the second bend line (B-B line) corresponds to the bent component 7.